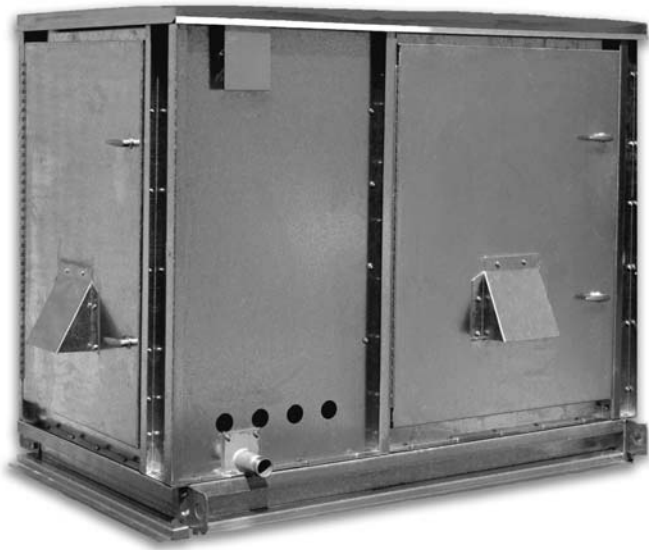


Outdoor Enclosure

Installation, Operation
and Maintenance Manual

DRISTEEM[®]



from the Humidification Experts

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Product overview

Outdoor enclosure expands application flexibility

Outdoor humidifier operation in any climate is now possible with the DRI-STEEM® outdoor enclosure. This prepackaged, factory-assembled unit ships complete to the job site, ready for easy-to-connect gas, water, electrical or steam field connections to the preinstalled humidifier inside. With a variety of available mounting options — curb, legs, or flush — installation is a snap. The outdoor enclosure is available for use with DRI-STEEM GTS, LTS, STS, and VAPORSTREAM humidifiers.

Outdoor enclosure features

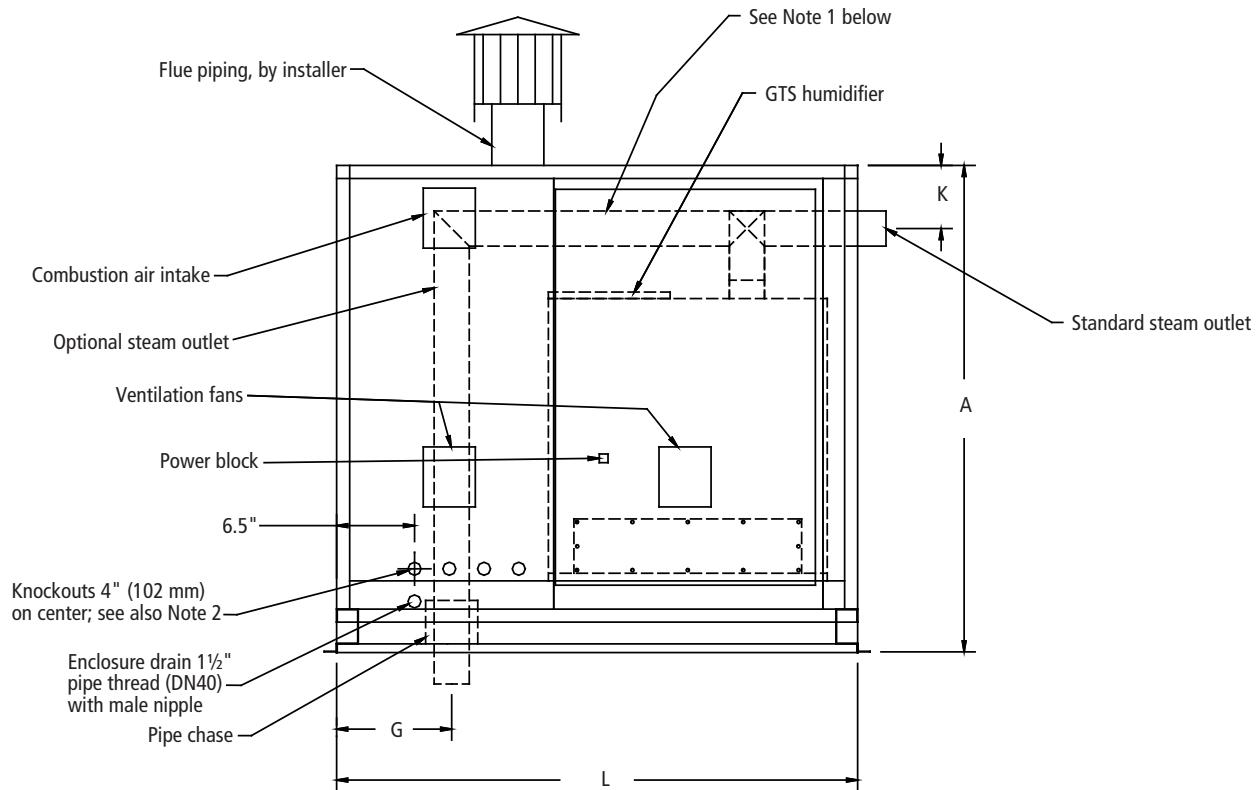
- **Install on the ground or on the roof.** Outdoor enclosures are ideal for facilities that have limited interior space.
- **Factory constructed and assembled.** The outdoor enclosure is shipped complete with your humidifier preinstalled and tested. Humidifiers are prepped within the enclosure with an integral water seal and are ready for quick connection to gas, water, steam and electricity.
- **Certified, tested and proven.** In-house testing and numerous successful installations have proven that the outdoor enclosure provides reliable operation under extreme conditions. In addition, the GTS outdoor enclosure is CSA-certified for outdoor operation.
- **Easy access for service.** Steel enclosure doors provide full access to all internal components. The doors feature stainless steel hinges and latches operable from both the exterior and interior of the unit.
- **Protects in cold and hot climates.** To ensure complete safety and operation in all climates, the outdoor enclosure has supplemental heating and ventilating systems that automatically maintain required operation conditions. DRI-STEEM humidifiers housed in outdoor enclosures operate properly when outdoor temperatures range from -40 °F to 122 °F (-40 °C to 50 °C).
- **Robust design.** The outdoor enclosure is ruggedly built to completely protect internal components. The enclosure is constructed of heavy-duty galvanized steel and is fully insulated. Gaskets on doors ensure a tight seal.



The outdoor enclosure is an available option for all GTS®, VAPORSTREAM®, STS®, and LTS® humidifiers.

GTS outdoor enclosure

**Figure 4-1:
GTS outdoor enclosure with standard or optional steam outlet, elevation view**



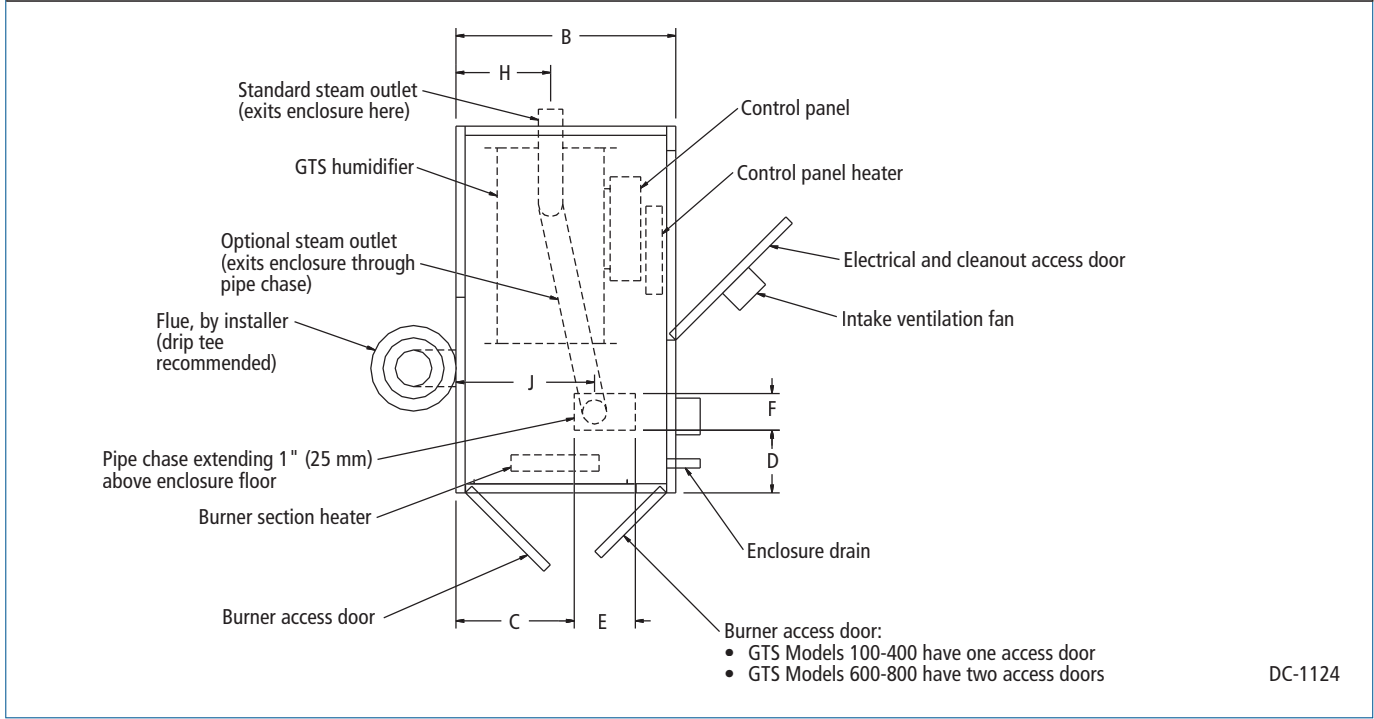
DC-1483

Notes:

1. The outdoor enclosure has two available steam distribution configurations. The standard configuration has a steam outlet at the back of the outdoor enclosure for connecting to steam dispersion unit piping. The optional internal steam distribution configuration routes steam within the outdoor enclosure and down through the enclosure pipe chase into a building.
2. There are four knockouts located on the right and left side of the enclosure. Knockout sizes are 1 1/2" (hole dia. 50 mm) for GTS or GTS-DI models 100, 200, 300 and 400, and 2" (hole dia. 63.5 mm) for GTS or GTS-DI models 600 and 800. Run the electrical power and gas piping into the enclosure at these knockouts.
3. All piping from the GTS unit to the steam outlet is stainless steel pipe. Depending on the application, interconnecting piping from the steam outlet to the dispersion assembly can be tubing, pipe or DRI-STEEM vapor hose. See the *GTS Installation, Operation and Maintenance Manual* for more information about connecting to the dispersion assembly.
4. See dimensions table on the next page.

GTS outdoor enclosure (cont.)

**Figure 5-1:
GTS outdoor enclosure, top view**



DC-1124

**Table 5-1:
GTS outdoor enclosure dimensions***

Item	Description	GTS or GTS-DI model number			
		100, 200, 300, 400		600, 800	
		inches	mm	inches	mm
A	Enclosure height	56.00	1422	66.00	1676
B	Enclosure width	36.00	914	54.00	1372
C	Pipe chase position	19.38	492	34.00	864
D		10.25	260	3.00	76
E	Pipe chase size	10.00	254	16.00	406
F		6.00	152	10.00	254
G	Steam pipe position	13.25	337	9.00	229
H		16.00	406	24.00	610
J		24.38	619	42.00	1067
K		9.00	229	9.00	229
L	Enclosure length	60.00	1524	60.00	1524

Note:
* See drawings on this and the previous page.

GTS outdoor enclosure (cont.)

Specifications

- See your humidifier's catalog or installation, operation and maintenance manual for capacities and input requirements.
- Add 15 full load amps (120 VAC) when using an outdoor enclosure with a heater package.
- Add 2 full load amps (120 VAC) when using an outdoor enclosure without a heater package.

**Table 6-1:
GTS outdoor enclosure weights**

GTS or GTS-DI model number	Outdoor enclosure shipping weight*		Outdoor enclosure operating weight*	
	lbs	kg	lbs	kg
100	850	385	1150	520
200	850	385	1150	520
300	925	420	1325	600
400	925	420	1325	600
600	1250	570	1750	795
800	1325	600	2025	920

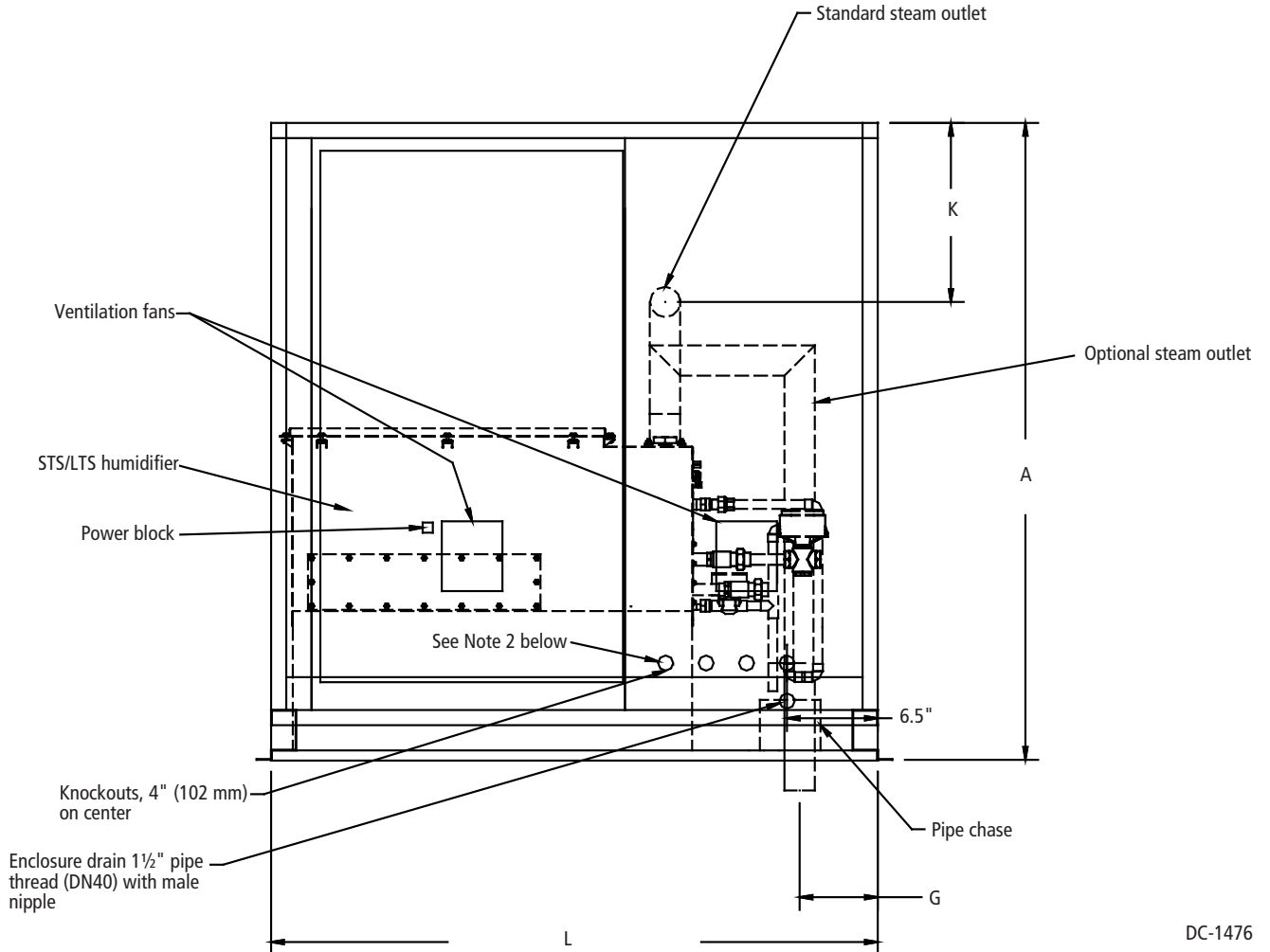
Note:
* Includes humidifier

**Table 6-2:
GTS outdoor enclosure connection sizes**

Description	GTS or GTS-DI model number			
	100, 200	300, 400	600	800
Water makeup (fill)	¼" pipe thread (DN8)	¼" pipe thread (DN8)	¼" pipe thread (DN8)	¼" pipe thread (DN8)
Drain	1" (DN25)	1" (DN25)	1" (DN25)	1" (DN25)
Condensate return	¾" pipe thread (DN20)	¾" pipe thread (DN20)	¾" pipe thread (DN20)	¾" pipe thread (DN20)
Steam outlet	2" pipe thread or hose (DN50)	3" (DN80) flange	4" (DN100) flange	4" (DN100) flange
Gas supply	½" pipe thread (DN15)	1" pipe thread (DN25)	1" pipe thread (DN25)	1¼" pipe thread (DN32)
Flue vent (recommended minimum size)	5" (130 mm)	7" (180 mm)	8" (205 mm)	10" (225 mm)

STS/LTS outdoor enclosure

Figure 7-1:
STS/LTS outdoor enclosure with standard or optional steam outlet, elevation view



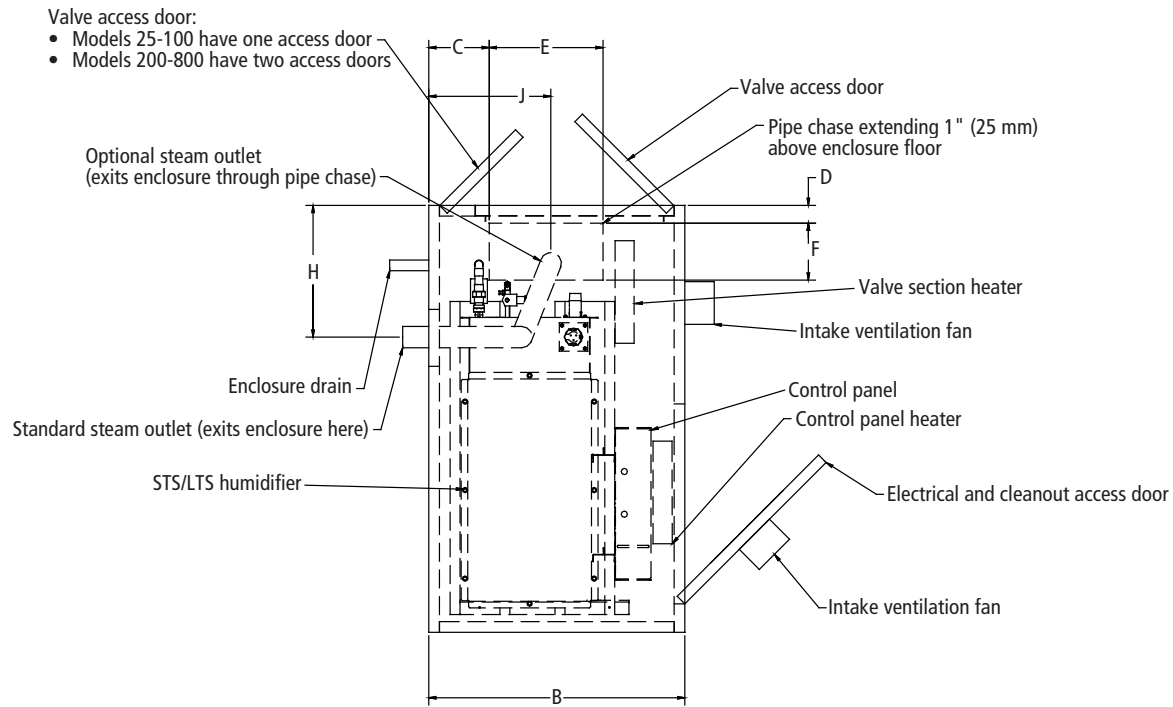
DC-1476

Notes:

1. The outdoor enclosure has two available steam distribution configurations. The standard configuration has a steam outlet on the right side of the outdoor enclosure for connecting to steam dispersion unit piping. The optional internal steam distribution configuration routes steam within the outdoor enclosure and down through the enclosure pipe chase into a building.
2. There are four knockouts located on the right and left side of the enclosure. Knockout sizes are 1½" (hole dia. 50 mm) for STS/LTS models 25-100, and 2" (hole dia. 63.5 mm) for STS/LTS models 200-800. Run the electrical power into the enclosure at these knockouts.
3. All piping from the STS/LTS unit to the steam outlet is stainless steel pipe. Depending on the application, interconnecting piping from the steam outlet to the dispersion assembly can be tubing, pipe or DRI-STEEM vapor hose. See the *STS or LTS Installation, Operation and Maintenance Manual* for more information about connecting to the dispersion assembly.
4. For STS applications, install a riser trap in the branch line leading to the humidifier.
5. The preferred location for the STS steam control valve or the LTS hot liquid valve is inside the outdoor enclosure. If one of these valves must be located inside the building, it must be located within 6' (1.8 m) of the humidifier to reduce pressure drop.
6. See the dimensions table on the next page.

STS/LTS outdoor enclosure (cont.)

Figure 8-1:
STS/LTS outdoor enclosure, top view



DC-1478

Table 8-1:
STS/LTS outdoor enclosure dimensions*

Item	Description	STS/LTS or STS/LTS-DI model number			
		25-100		200-800	
		inches	mm	inches	mm
A	Enclosure height	56.00	1422	66.00	1676
B	Enclosure width	36.00	914	46.00	1168
C	Pipe chase position	4.50	114	4.50	114
D		2.00	57	3.50	89
E	Pipe chase size	20.00	508	32.00	312
F		8.00	203	10.00	254
G	Steam pipe position	6.00	152	8.50	216
H		18.63	473	22.00	559
J		14.50	368	20.50	521
K		12.25	311	11.00	279
L	Enclosure length	60.00	1524	78.00	1981

Note:

* See drawings on this and the previous page.

STS/LTS outdoor enclosure (cont.)

**Table 9-1:
STS/LTS outdoor enclosure weights**

STS/LTS or STS/LTS-DI model number	Outdoor enclosure shipping weight*		Outdoor enclosure operating weight*	
	lbs	kg	lbs	kg
STS-25	600	272	680	308
STS-50	625	284	840	381
STS-100	640	290	860	390
STS-200	1050	476	1650	748
STS-400	1125	510	1450	794
STS-800	1225	556	2250	1021
LTS-25	600	272	680	308
LTS-100	625	284	850	386
LTS-400	1050	476	1700	771

Note:
* Includes humidifier

Specifications

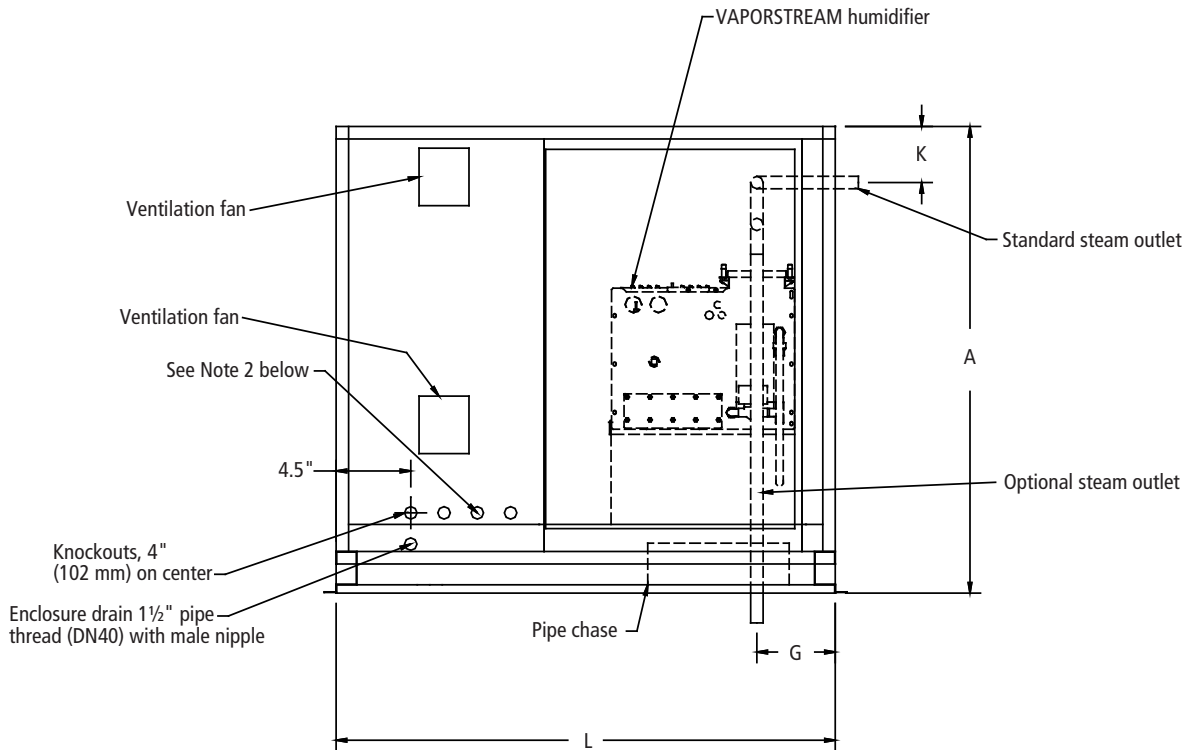
- See your humidifier's catalog or installation, operation and maintenance manual for capacities and input requirements.
- Add 15 full load amps (120 VAC) when using an outdoor enclosure with a heater package.
- Add 2 full load amps (120 VAC) when using an outdoor enclosure without a heater package.

**Table 9-2:
STS/LTS outdoor enclosure connection sizes**

Description	STS/LTS or STS/LTS-DI model number	
	25-100	200-800
Water makeup (fill)	¼" pipe thread (DN8)	¼" pipe thread (DN8)
Drain	¾" (DN20)	1" (DN25)
Condensate return	¾" pipe thread (DN20)	¾" pipe thread (DN20)
Steam outlet	See STS or LTS catalog	

VAPORSTREAM outdoor enclosure

Figure 10-1:
VAPORSTREAM outdoor enclosure with standard or optional steam outlet, elevation view



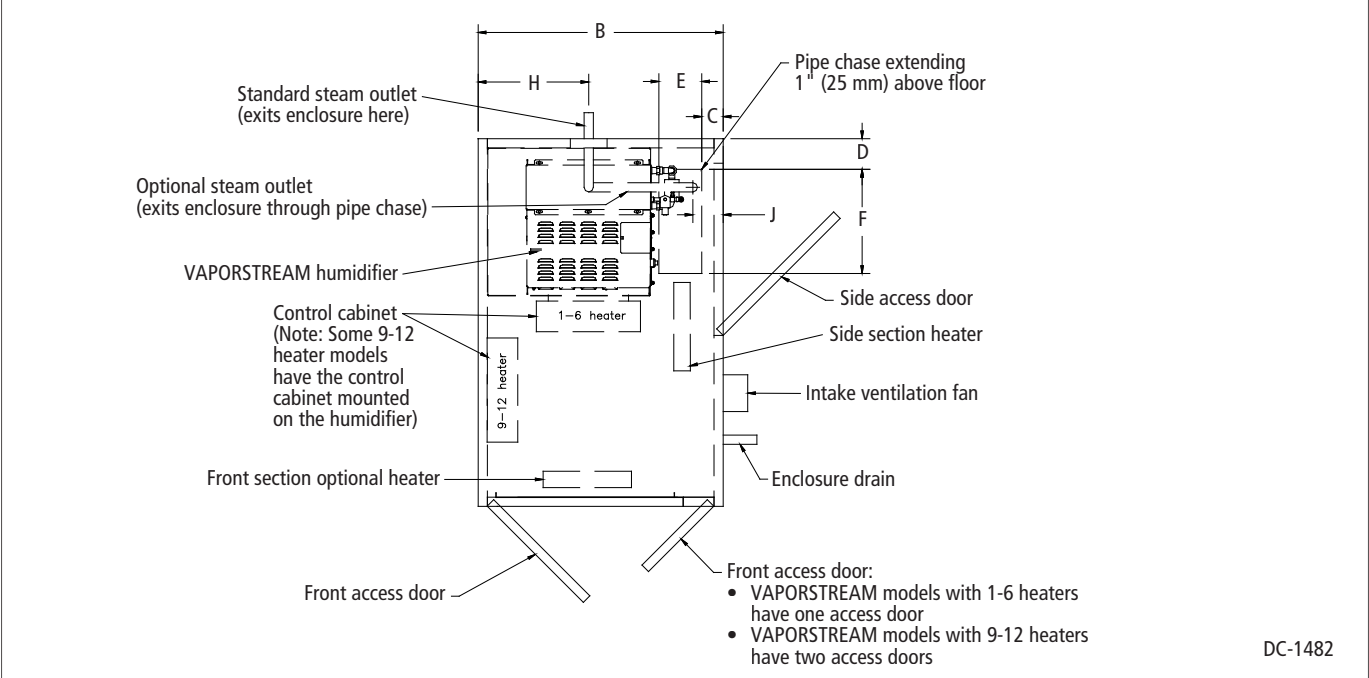
DC-1481

Notes:

1. The outdoor enclosure has two available steam distribution configurations. The standard configuration has a steam outlet at the back of the outdoor enclosure for connecting to steam dispersion unit piping. The optional internal steam distribution configuration routes steam within the outdoor enclosure and down through the enclosure pipe chase into a building.
2. There are four knockouts located on the right and left side of the enclosure. Knockout sizes are 1½" (hole dia. 50 mm) for VAPORSTREAM models with 1-6 heaters and 2" (hole dia. 63.5 mm) for VAPORSTREAM models with 9-12 heaters. Run the electrical power into the enclosure at these knockouts.
3. All piping from the VAPORSTREAM unit to the steam outlet is stainless steel pipe. Depending on the application, interconnecting piping from the steam outlet to the dispersion assembly can be tubing, pipe or DRI-STEEM vapor hose. See the *VAPORSTREAM Installation, Operation and Maintenance Manual* for more information about connecting to the dispersion assembly.
4. A separate 15 amp, 120 VAC service must be brought to the outdoor enclosure to power the enclosure heaters and fans.
4. See dimensions tables on the next page.

VAPORSTREAM outdoor enclosure (cont.)

**Figure 11-1:
VAPORSTREAM outdoor enclosure, top view**



DC-1482

**Table 11-1:
VAPORSTREAM outdoor enclosure dimensions***

Item	Description	VAPORSTREAM models			
		with 1-6 heaters		with 9-12 heaters	
		inches	mm	inches	mm
A	Enclosure height	56.00	1422	56.00	1422
B	Enclosure width	40.00	1016	54.00	1372
C	Pipe chase position	2.50	64	2.50	64
D		2.50	64	2.50	64
E	Pipe chase size	8.00	203	8.00	203
F		19.50	495	19.50	495
G	Steam pipe position	13.50	343	13.50	343
H		22.00	559	29.50	899
J		7.00	178	7.00	178
K		8.25	210	9.25	235
L	Length	60.00	1524	64.00	1626

Note:

* See drawings above and on the previous page.

VAPORSTREAM outdoor enclosure (cont.)

**Table 12-1:
VAPORSTREAM outdoor enclosure weights**

VAPORSTREAM model	Number of heaters	Outdoor enclosure shipping weight*		Outdoor enclosure operating weight*	
		lbs	kg	lbs	kg
2-1, 3-1, 4-1, 5-1	1	485	220	530	240
6-1, 9-1, 12-1, 16-1, 21-1, 25-1	3	515	234	620	281
12-2, 18-2, 24-2, 32-2, 42-2, 50-2	6	535	243	690	313
18-3, 27-3, 36-3, 48-3, 63-3, 75-3	9	860	390	1090	494
24-4, 36-4, 48-4, 64-4, 84-4, 100-4	12	910	413	1190	540

Note:
* Includes humidifier

Specifications

- See your humidifier's catalog or installation, operation and maintenance manual for capacities and input requirements.
- Add 15 full load amps (120 VAC) when using an outdoor enclosure with a heater package.
- Add 2 full load amps (120 VAC) when using an outdoor enclosure without a heater package.

**Table 12-2:
VAPORSTREAM outdoor enclosure connection sizes**

Description	All VAPORSTREAM models
Water makeup (fill)	1/4" pipe thread (DN8)
Drain	3/4" (DN20)
Condensate return	3/4" pipe thread (DN20)
Steam outlet	See VAPORSTREAM catalog

Outdoor enclosure installation

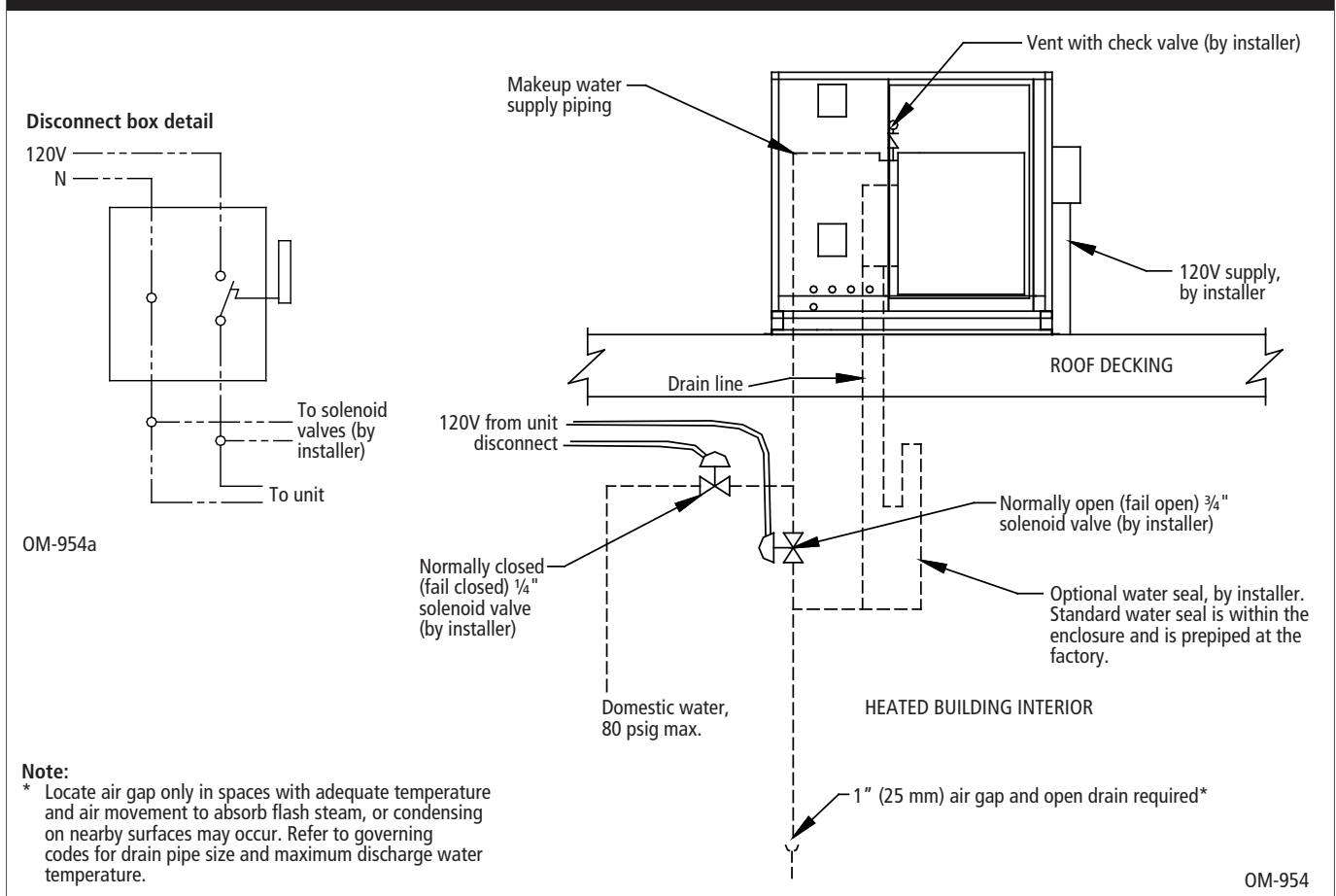
The outdoor enclosure option is used when DRI-STEEM humidifiers are installed outdoors. The following information is not intended to supersede any requirements of federal, state or local codes having jurisdiction; prior to installing the unit, consult authorities having jurisdiction.

Operating temperatures

DRI-STEEM humidifiers housed in an outdoor enclosure operate properly from -40 °F to 122 °F (-40 °C to 50 °C).

Insulate supply water piping to avoid dripping from condensation. To ensure that water will not remain in the fill line and freeze if there is a loss of power, field-install additional valves in a conditioned space upstream of the fill valve. These valves should be powered on the same circuit as the humidifier such that if the power goes off, water will drain out of the fill line to prevent freezing. See Figure 13-1.

Figure 13-1:
Optional installation method for water supply piping



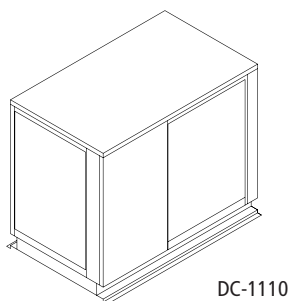
Note:

* Locate air gap only in spaces with adequate temperature and air movement to absorb flash steam, or condensing on nearby surfaces may occur. Refer to governing codes for drain pipe size and maximum discharge water temperature.

Outdoor enclosure installation (cont.)

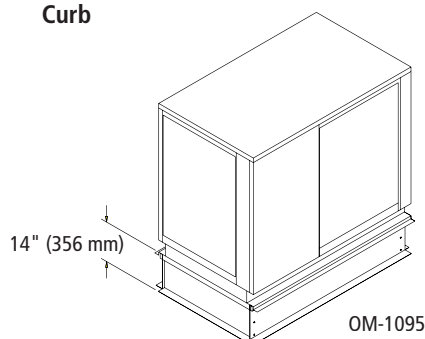
Figure 14-1:
Outdoor enclosure mounting options

Flush



DC-1110

Curb

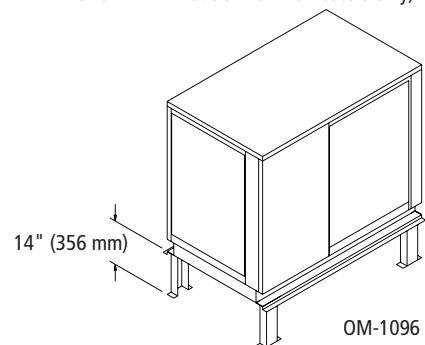


14" (356 mm)

OM-1095

Legs

(GTS 100-400, STS/LTS 25-100, and
VAPORSTREAM models with 1-6 heaters only)



14" (356 mm)

OM-1096

Outdoor enclosure mounting

- The outdoor enclosure must be level and located so that there is enough clearance for opening the access doors.
- Verify that the position of support legs, pad, or curb properly support the unit and that support structure dimensions coincide with unit dimensions.
- Locate unit so that air intakes are not too close to any exhaust fan outlets, gasoline storage, or other contaminants that could potentially cause dangerous situations. The use and storage of gasoline or other flammable vapors and liquids in open containers in the vicinity of this appliance is hazardous.
- When located on the roof, the outdoor enclosure air intakes must be a minimum of 14" (356 mm) above the roof to prevent intake of snow or splashed rain. Locate the outdoor enclosure so that prevailing winds do not blow into the air intakes.
- Be sure to remove all shipping brackets and other packaging prior to installing the unit.
- During transit, unloading, and setting of the unit, bolts and nuts may have become loosened. Check that all nuts are tightened.
- There are four knockouts located on the right and left side of the enclosure. It is recommended that the electrical power and gas (GTS only) piping are run into the enclosure at these knockouts.
- The outdoor enclosure is designed for handling by two methods. In both cases it must be lifted from the bottom base using a method that holds it level, and keeps it from tipping, falling, or twisting. If the unit is severely twisted during handling, permanent damage may occur. It is the installer's responsibility to verify the handling equipment's capability to safely handle the unit.
- The preferred method of lifting is by forklift. This is only possible if forks extend across the entire unit. Forks that do not extend across the entire unit could cause tipping resulting in unsafe conditions or damage to the unit.
- The alternative method of handling is through the unit's channel base frame and/or special lifting lug hooks installed on the unit. All lifting operations must be accomplished with a load spreader of sufficient width to ensure that the lifting cables clear the side of the unit. If this type of spreader is not available, wood strips should be inserted between the cables and unit where necessary. All four lifting points must be used and will be marked "lift here" on the unit.

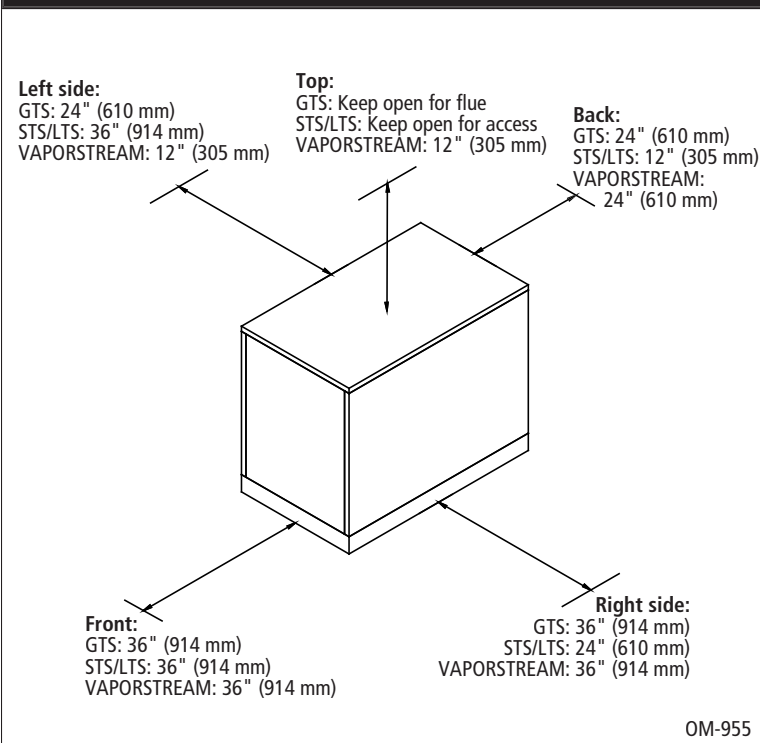
Outdoor enclosure installation (cont.)

- The outdoor enclosure has two available steam distribution configurations. The standard configuration has a steam outlet on one side of the outdoor enclosure for connecting to steam dispersion unit piping. The optional internal steam distribution configuration routes steam within the outdoor enclosure and down through the pipe chase into a building. See drawings on the dimensions pages of this manual.
- A pipe chase is located inside the enclosure. A cover for the pipe chase is provided to maintain proper pressure within the enclosure in the event that this opening is not utilized. However, it is recommended that this pipe chase be used for both the supply water piping and drain piping, in which case the pipe chase cover should be removed. Install insulation rated for 212 °F (100 °C) to completely fill the area around the pipes to maintain proper enclosure pressure.
- When the enclosure is pad-mounted or when the pipe chase cannot be used, the supply water and drain piping can be run through the knockouts, although preferably on the opposite side from the utility connections.

Important note about STS and LTS outdoor enclosure installation

- For STS applications, install a riser trap in the branch line leading to the humidifier.
- The preferred location for the STS steam control valve or the LTS hot liquid valve is inside the outdoor enclosure. If one of these valves must be located inside the building, it must be located within 6' (1.8 m) of the humidifier to reduce pressure drop.

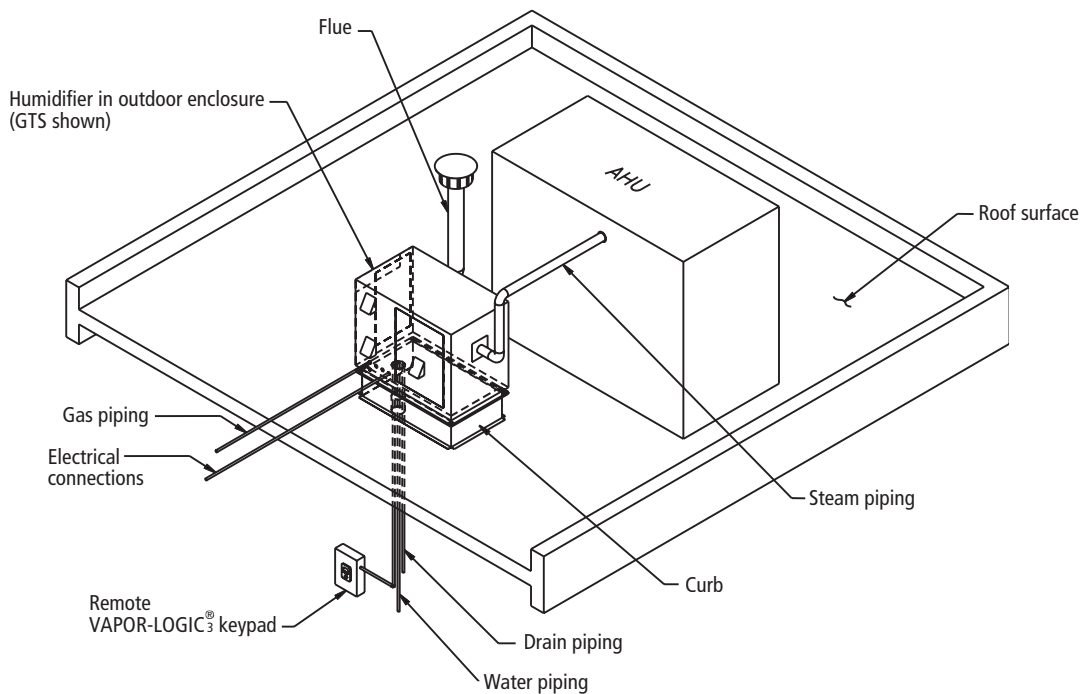
Figure 15-1:
Outdoor enclosure clearances



Outdoor enclosure installation (cont.)

- For GTS outdoor enclosures, sealed combustion air is piped directly from the outside of the enclosure to the burner(s), so no conditioned air will be removed from the space below. This is factory piped and no assembly is required. Check tightness of pipe clamps.
- When ordered with the heater package, two thermostat-controlled heaters are provided: one strip heater is located in the control cabinet section, and one strip heater is located in the front section to keep the enclosure at a constant minimum temperature.
- An enclosure drain is provided. In case of a water leak, water will drain from the enclosure through this drain.
- For GTS outdoor enclosures, external flue piping shall be provided by installer and field installed. The flue of the outdoor enclosure exits out the left side of the unit and a vertical stack must be constructed. Typically, the stack must be a minimum of 5-10 feet (1.5 - 3.0 m) above the top of the roof. However, the exact height will vary depending on unit size, climate, surrounding structures, etc. Governing codes prevail. A UL/C-UL (or equivalent) listed cap must be used and a drip tee included.

Figure 16-1:
Typical rooftop installation overview



DC-1210

Outdoor enclosure installation (cont.)

- For humidifiers with VAPOR-LOGIC³ control, a keypad with standard 5' (1.5 m) cable ships mounted to the subpanel in the outdoor enclosure. The keypad must not come in contact with the strip heaters or block the intake ventilation hood.
- If constant monitoring of the unit is desired, or if the unit is located in a severe climate, a remote mount keypad should be installed. Additional cable lengths up to 500 feet (152 m) are available as an option for this mounting configuration (VAPOR-LOGIC³ control required).
- Curbs (optional) will be shipped knocked down for ease of transporting to the roof. Curbs are manufactured of 16-gauge galvanized steel and shipped with all hardware for bolt-together assembly. All holes are matched before leaving the factory. Curb is to be a minimum of 14" (356 mm) high. A 2" × ½" closed-cell curb gasket with adhesive on one side is supplied with hardware. The gasket must be installed between the top of the curb and the base surface of the outdoor enclosure to prevent moisture from leaking into the building from either driving rain or melting snow. An installation drawing is also included.
- Stand legs (optional): Four symmetrically-shaped stand legs are provided with all the necessary hardware for elevating the outdoor enclosure 14" (356 mm) from the ground. The stand legs should be securely mounted to the grade by the installing contractor. To prevent the outdoor environment from penetrating the enclosure, close-off provisions must be made between the stand legs.
- All piping from the humidifier to the steam outlet is stainless steel pipe. Depending on the application, interconnecting piping from the steam outlet to the dispersion assembly can be tubing, pipe or DRI-STEEM vapor hose. See your humidifier's installation, operation and maintenance manual for more information about connecting to the dispersion assembly.
- Refer to your humidifier's installation, operation and maintenance manual for directions on installation of electrical, gas, flue, and water connections. A separate electrical service connection for the outdoor enclosure is recommended. Insulated or heat taping of water piping is recommended.

Outdoor enclosure operation

Note:

If your STS or LTS humidifier uses a LW417 controller, the aquastat option must be purchased to provide freeze protection.

Operation

When power is applied to the outdoor enclosure:

- If the ambient temperature in the enclosure is below 50 °F (10 °C), the enclosure strip heaters are powered up. The humidifier is not allowed to operate unless the temperature inside the enclosure is equal to or greater than 35 °F (2 °C). The strip heaters will power down when the temperature inside the enclosure reaches 50 °F (10 °C). The aquastat feature of the humidifier will allow the humidifier to continue operating until it reaches a factory default tank temperature of 70 °F (21 °C). This temperature can be reset in the field to be up to 180 °F (82 °C)
- If the ambient temperature in the enclosure is at or above 85 °F (30 °C) but less than 150 °F (66 °C), two ventilation fans turn on to cool the electronic components.
- If the ambient temperature in the enclosure is 150 °F (66 °C) or greater, a high limit switch powers down the humidifier. The ventilation fans will continue to run and, once the enclosure temperature falls below 130 °F (54 °C), the humidifier will automatically resume normal operation.
- If there is a power loss to the enclosure, the normally-open (fail-open) drain valve will drain the humidifier.

Outdoor enclosure maintenance

- Access to the humidifier side cleanout plate is through the outdoor enclosure electrical service door.
- Clean vent screens annually.
- Check for proper operation of strip heaters and ventilation fans annually.
- Refer to your humidifier's installation, operation and maintenance manual for complete maintenance of your humidifier.

CAUTION:

Always shut off electrical service disconnect prior to working on the humidifier.

Outdoor enclosure troubleshooting guide

Table 20-1:
Outdoor enclosure troubleshooting guide

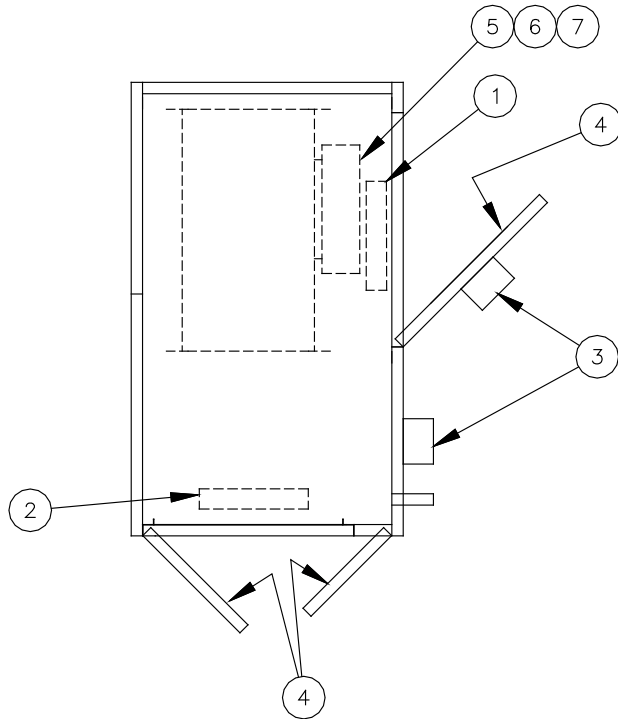
Symptom	Possible cause	Recommended action
Fans not operating	No power	Check for power to outdoor enclosure.
	Loose connections	Reconnect wiring or tighten.
	Broken fan	Replace fan.
Heaters not operating	No power	Check for power to outdoor enclosure.
	Loose connections	Reconnect wiring or tighten.
	Broken heater	Replace heater.
Doors not sealing	Loose handles	Adjust handle.
	Bad gasket	Replace gasket.

Note:

For humidifier troubleshooting, refer to your humidifier's installation, operation and maintenance manual.

Outdoor enclosure replacement parts

**Figure 21-1:
Outdoor enclosure replacement parts**



Note:
For humidifier replacement parts, refer to your humidifier's installation, operation and maintenance manual.

OM-953

**Table 21-1:
Outdoor enclosure replacement parts**

Number in drawing	Description	Part number
1	500W strip heater	405800-052
2	1100W strip heater	405800-053
3	Cooling fan	405800-068
4	Gasket, door or roof	*
5	Stat, high limit	405800-065
6	Stat, low limit	405800-066
7	Stat, heater	405800-066
8	Stat, fan	405800-067

* Contact DRI-STEEM

Notes

Notes

For more information

Most DRI-STEEM literature can be viewed or printed at our web site: www.dristeem.com

DRI-STEEM Humidifier Company

An ISO 9001 certified company
and a subsidiary of
Research Products Corporation

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Company and are filed for trademark
registration in Canada and the European
community.

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Form No. OE-IOM-0803-global
Part No. 890000-110

Two-year limited warranty

DRI-STEEM Humidifier Company (“DRI-STEEM”) warrants to the original user that its products will be free from defects in materials and workmanship for a period of two (2) years after installation or twenty-seven (27) months from the date DRI-STEEM ships such product, whichever date is the earlier.

If any DRI-STEEM product is found to be defective in material or workmanship during the applicable warranty period, DRI-STEEM’s entire liability, and the purchaser’s sole and exclusive remedy, shall be the repair or replacement of the defective product, or the refund of the purchase price, at DRI-STEEM’s election. DRI-STEEM shall not be liable for any costs or expenses, whether direct or indirect, associated with the installation, removal or reinstallation of any defective product.

DRI-STEEM’s limited warranty shall not be effective or actionable unless there is compliance with all installation and operating instructions furnished by DRI-STEEM, or if the products have been modified or altered without the written consent of DRI-STEEM, or if such products have been subject to accident, misuse, mishandling, tampering, negligence or improper maintenance. Any warranty claim must be submitted to DRI-STEEM in writing within the stated warranty period.

DRI-STEEM’s limited warranty is made in lieu of, and DRI-STEEM disclaims all other warranties, whether express or implied, including but not limited to any IMPLIED WARRANTY OF MERCHANTABILITY, ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, any implied warranty arising out of a course of dealing or of performance, custom or usage of trade.

DRI-STEEM SHALL NOT, UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS, REVENUE OR BUSINESS) OR DAMAGE OR INJURY TO PERSONS OR PROPERTY IN ANY WAY RELATED TO THE MANUFACTURE OR THE USE OF ITS PRODUCTS. The exclusion applies regardless of whether such damages are sought based on breach of warranty, breach of contract, negligence, strict liability in tort, or any other legal theory, even if DRI-STEEM has notice of the possibility of such damages.

By purchasing DRI-STEEM’s products, the purchaser agrees to the terms and conditions of this limited warranty.